## Patent claims

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- 1. Use of the compound  $R_n^1 PO_3^{\Theta} (HN^{\Theta} R_3^2)_m$  (I)
- as release agent during the cast polymerization of methyl methacrylate mixtures, where:

R<sup>1</sup> = methyl, ethyl, propyl, isopropyl, butyl, isobutyl, pentyl, hexyl, heptyl, octyl, nonyl, decyl, undecyl, dodecyl

 $R^2$  = methyl, ethyl, propyl, isopropyl, butyl

n = 1 or 2

m = 2 or 1

- 15 2. Use of the compound of the formula I in amounts of 0.01 5.0% by weight, based on the weight of the polymerizable monomers or of the monomer mixture, as release agent.
- 20 3. Plastics moulding produced using a compound of the formula I.